

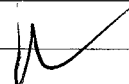
Work Order ID 129405

February-06-15 8:33:35 AM

129405

Page 1

Item ID: DSI 9517-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Wearplate (1 Required Per Skidtube)
 Start Date: 2/06/15 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 2/06/15 Req'd Qty: 4.00 ***4*** Customer:
 Reference: disassemble

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9517	B								

110 Pick Kit 0.00

110

Packaging

Packaging

Memo

PULL FROM STK:
4 X DSI 9517-011 B94296

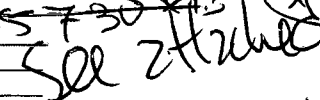
DISASSMEBLE COMPLETELY AND RETURN PARTS TO STOCK, USING
ORIGINAL B/N'S:

16 X AN4C53A B

32 X D3403-5 B

4 X D4095-041 B

4 X D4095-043 B

Handwritten notes:
~~125730~~ ~~13~~ ~~13126293~~
 See 2/12/15


Handwritten: 15.02.06

140 QC21- Final Inspection - Work Order Release 0.00

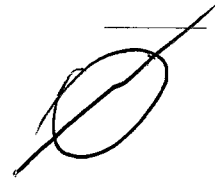
140

QC

Quality Control

Memo

0.00

Handwritten:

 15.02.06

Picklist Print

February-06-15 8:33:35 AM

Page 1

Work Order ID: 129405

129405

Parent Item: DSI 9517-011

DSI 9517-011

Parent Item Name: Wearplate (1 Required Per Skidtube)

Start Date: 2/06/15

Required Date: 2/06/15

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A new issue DD 10.04.26 verified by:EC
11.11.01 as per chg002 DD verified by:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4C53A *AN4C53A* BOLT		Purchased	No				Each	48.0000		-16			DAS 06 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST340				48					
					m129888			48					DAS 06 9-89
D3403-5 *D3403-5* Bushing		Manufactured	No				Each	48.0000		-32			
				<u>Location</u>				<u>Loc Qty</u>					
				ST037				48					
					124343			4					
					127556			44					
D4095-041 *D4095-041* Wearplate Fwd		Manufactured	No				Each	4.0000		-4			DAS 06 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				FP002				4					
					125254			4					
D4095-043 *D4095-043* Wearplate Aft		Manufactured	No				Each	3.0000		-4			
				<u>Location</u>				<u>Loc Qty</u>					
				FP002				3					
					117027			3					DAS 06 9-89

**

126293x3
125730x13

**

88784

51038A

**

102921x1 108033x1
106960x2

**

106978

Picklist Print

February-06-15 8:33:35 AM

Page 2

Work Order ID: 129405

129405

Parent Item: DSI 9517-011

DSI 9517-011

Parent Item Name: Wearplate (1 Required Per Skidtube)

Start Date: 2/06/15

Required Date: 2/06/15

Start Qty: 4.00

Required Qty: 4.00

DSI 9517-011

Manufactured

No

Each

0.0000

4

DSI 9517-011

Wearplate (1 Required Per Skidtube)

94296

Picklist Print

December-06-12 7:25:34 AM

Page 1

Work Order ID: 94296

Parent Item: DSI 9517-011

Parent Item Name: Alternate Wearplate Installation

Start Date: 12/06/12

Required Date: 12/14/12

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A new issue DD 10.04.26 verified by:EC
DD verified by:EC

IPP Rev:B 11.11.01 as per chg002

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4G53A Bolt		Purchased	No			110	Each	11.0000	4	20		DAS 33 9-89	
DAS 27 9-89	SX			<u>Location</u> ST360		<u>Loc Qty</u> 11		<u>Loc Code</u>		17x125730 3x126293			
				122193		5							
				84969		6							
D3403-5 Bushing		Manufactured	No			110	Each	471.0000	8	40		DAS 33 9-89	
DAS 27 9-89	SX			<u>Location</u> ST043		<u>Loc Qty</u> 471		<u>Loc Code</u>					
				88784		471				88784			
D4095-041 Wearplate Assembly		Manufactured	No			110	Each	15.0000	1	5		DAS 33 9-89	
DAS 27 9-89	SX			<u>Location</u> FP002		<u>Loc Qty</u> 15		<u>Loc Code</u>		3x106960 1x102921 1x108033			
				83809		7							
				85844		4							
				85939		2							
				89032		2							
D4095-043 Wearplate Assembly		Manufactured	No			110	Each	16.0000	1	5		DAS 33 9-89	13-10-18
DAS 27 9-89	SX			<u>Location</u> FP002		<u>Loc Qty</u> 16		<u>Loc Code</u>		106976			
				83479		7							
				85615		1							
				92345		8							